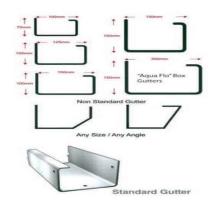


AQUA-BX GUTTER



Materials:

Marine Grade 2.0mm sheet Aluminium to BS EN1462:1997, BS EN 612:1996

Paint finishes (Polyester Powder Coatings):

Aluminium profiles can be dual colour polyester powder coated to BS6496. AMS offers in house painting with the following paint suppliers: Azko Nobel Interpon D,

Du Pont Alesta, Beckers Powder

MANUFACTURER:

ALU-CAST ENTREPRISES LTD Unit 2 - Corbally Industrial Estate, Kanturk, Co. Cork tel: 029-50234/0872550340 fax: 029-51226 email: info@alucast.

email: info@alucast. web: www.alucast.ie

PRODUCT: AQUA-BX gutter

MATERIAL

Marine Grade 2.0mm Sheet Aluminium to BS EN1462:1997, BS EN612:1996

GAUGE:

2.0mm wall thickness

SIZE:

Made to customer specifications

FINISH:

Mill Finish or Polyester Powder Coated (BS EN12206-1: 2004) to selected RAL colour

FIXING METHOD:

Direct fix using internal 3.0mm Aluminium Cross straps at 500mm centres. 2 fixings per strap (stainless screws)

JOINTING:

Internal joiner / wet seal jointing and sealed with recommended Low Modulus Sealant.

ACCESSORIES:

Angles, Outlets, Stop Ends to be supplied by same Manufacturer.

*Materials to be installed strictly in accordance with manufacturer's instructions

AQUA-BX BOX GUTTER RANGE

APPLICATION

- Specifically designed for modern contemporary buildings seeking to have a robust rainwater discharge system.
- Concealed jointing (internal joiner) and fixing with external fascia bracket or
- A clean contemporary aesthetic.

PERFORMANCE

- Low maintenance, life expectancy of 40yrs
- Coefficient for thermal expansion 0.000023degC
- Do not aid combustion
- Melting point approximately 660C

INSTALLATION

- Easy installation with snap fit internal joiners (Low Modulus Sealant)
- Bespoke brackets manufactured to suit design (Outlets, Angles, Stop Ends all manufactured to suit profiles)
- Direct fix with internal Aluminium Cross Straps.

MATERIAL

- Marine Grade 2.0mm Aluminium Sheeting to BS EN1462:1997, BS EN 612:1996
- Lightweight, durable and non-corrodible (under normal atmospheric conditions)
- 100% recyclable

PROFILES/SIZE

- Manufactured to client specifications.

FINISHES

- Polyester Powder Coated Finish
- Full RAL colour ranges / Mill Finish